1. Please prepare your 3D model and copy it to this laptop for further processing, then open Bambu Studio



2. Go to the Device page



Bambu Lab X1E 3D Printer MakerMindset@ Step for printing model I-SPAC 3. Click "No printer +" button if the printer has not been connected yet Untitled Gr. E Project Calibration Prepare Preview The Device Ŋ 0 Control Parts Print Options Calibration Camera Status 8_1_ °C . T 10 MicroSD Card Ш_/_ ℃ Update 8 ./. °C HMS Bambu Lab . 62 Lamp 100% Bed

0

Printing Progress

Bambu Batab N/A

N/A

Q Search

4. Select "Bambu Lab X1E(LAN)" and enter the Access Code if needed

Layer: N/A N/A

Finish Time: N/A

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5. Click "Bambu Lab X1E" to confirm it is ready to use



6. Click 'File"



7. Import -> Import 3MF/STL/STEP/SVG/0BJ/AMF... Ctrl+I



8. Select your file -> Click "Open"



9. You should see your model in the middle of the software



10. Click "Support" Page -> Enable support

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合 Prepare	Preview 🔡 Device	Project @ Calibration		Slice plate Print plate
D Printer	۵		■ ◎ @ FI □ 日 □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □	A - A I R
~ Bambu Lab X1E 0.4 nozzle	S			
Plate type Cextured PEI I	Plate			
Diament (Bushing v	olumes) + - 🐯 🛞			
1 Bambu PLA Basic	2 Bambu PLA Basic 🔀	-	L	
3 🖂 Bambu PLA Basic 🗹	🖌 🖂 Bambu PLA Basic 🛛	_		
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🔿 🗠 0.20mm Standard @BB	L X1C DQ	E		
Quality Strength Speed	Support Others	Pag		
Support				
Enable support				
Туре	~ normal(auto)			
Style	~ Default			
Threshold angle	30 *			
On build plate only				
Remove small overhangs		V	يترك كي	01
🛄 Raft			H D SAN ADDRESS HILLS	
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Advanced				
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11. Click "Slice plate" and ensure "Bambu Lab X1E 0.4 nozzle" is selected



12. Click "Print plate"



13. Ensure the Printer "Bambu Lab X1E(LAN)" is selected -> Click "Send"



14. Then, it will show the model print job is started, and its printing status



Bambu Lab X1E 3D Printer Step for printing model



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I-SPACE



16. Put on your safety goggle



Bambu Lab X1E 3D Printer Step for printing model I-SPACE



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workpiece



Bambu Lab X1E 3D Printer Step for printing model

When removing supporting, you must put on your safety goggle

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For model with fly-over structures, you must enable support, otherwise it will lead to printing failure

