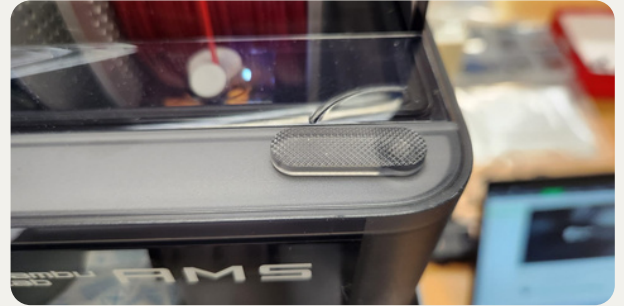


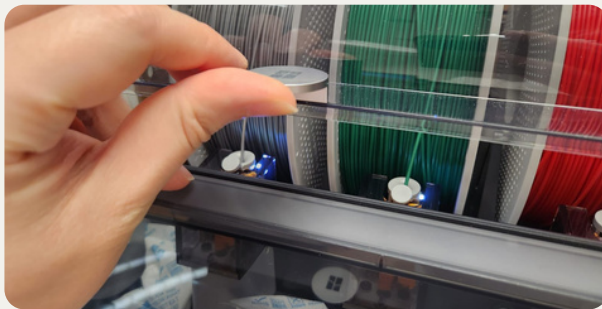
Step for swapping filament



1. Unlock AMS (Turn the left tenon)



2. Unlock AMS (Turn the right tenon)



3. Open the cover of AMS



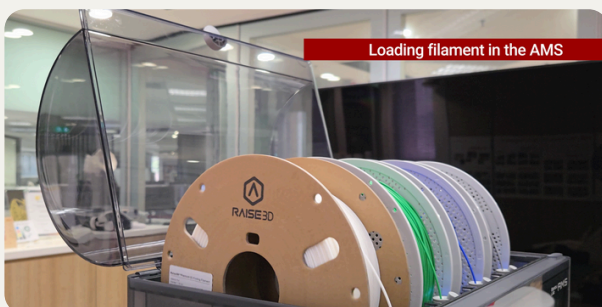
4. Press the button of the extruder and pull out the filament



5. Unloading filament in the AMS



6. Open the box and collect new filament



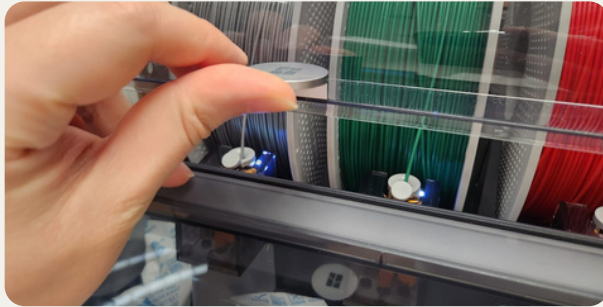
7. Loading filament in the AMS



8. Press the button of the extruder and insert the filament



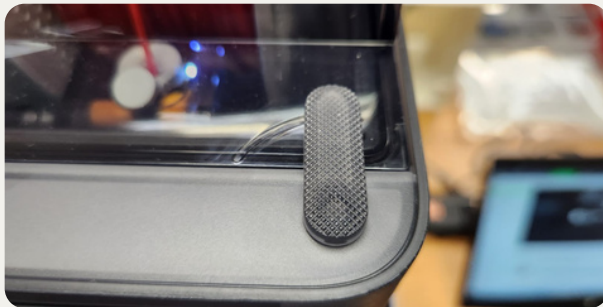
Step for swapping filament



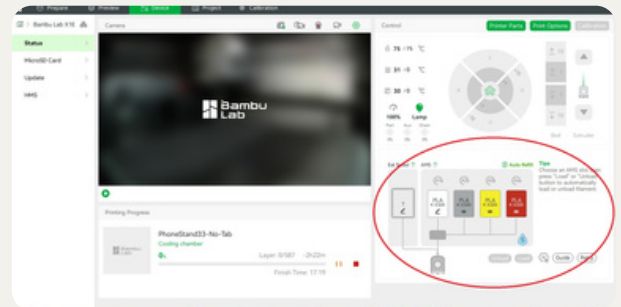
9. Close the cover of AMS



10. Lock AMS (Turn the left tenon back)



11. Lock AMS (Turn the right tenon back)



12. Checking filament information